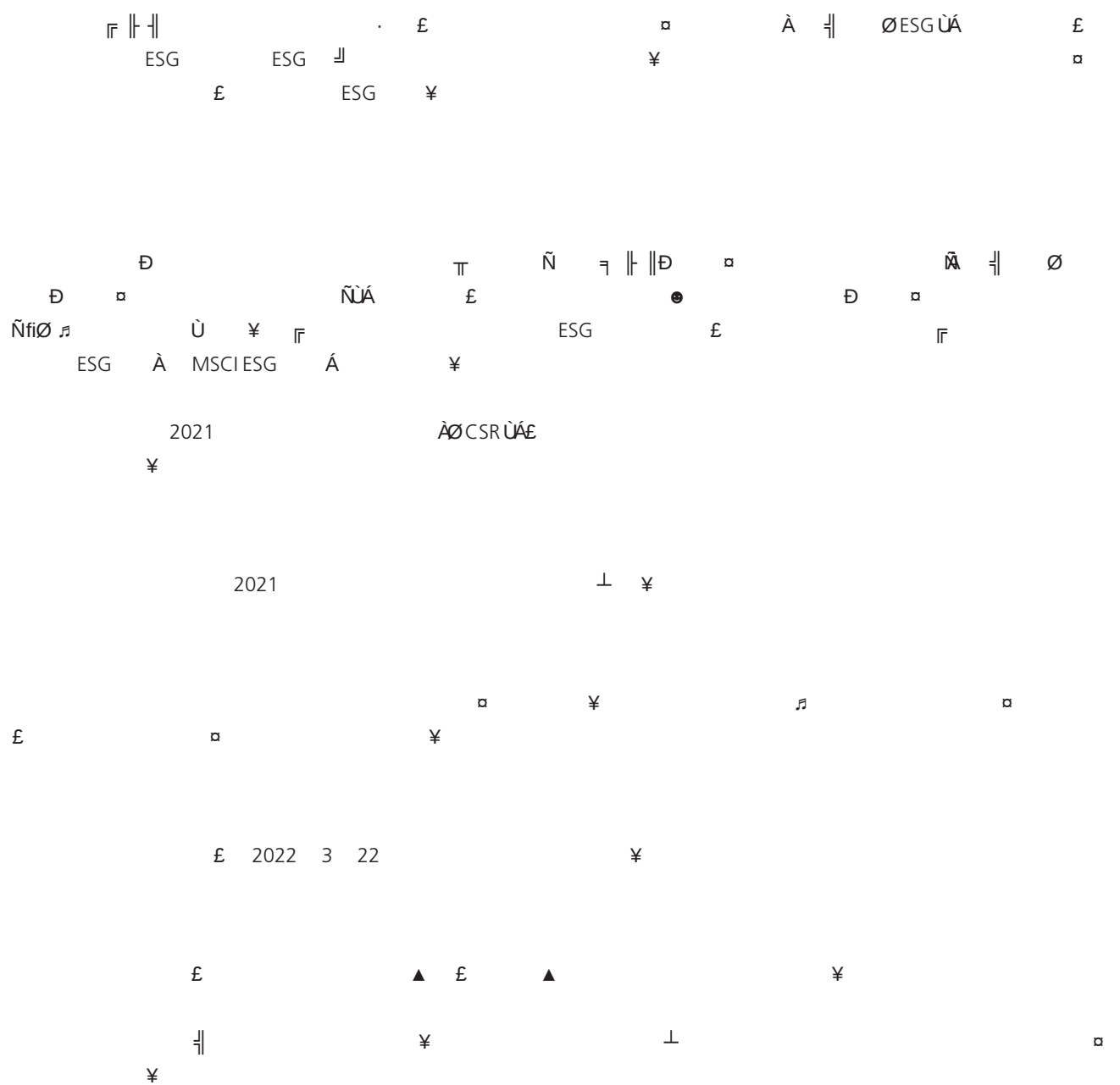


The background features several abstract, overlapping geometric shapes in various shades of blue. These shapes include triangles, polygons, and curved forms, some with a subtle, textured pattern. They are positioned in the corners and along the sides of the frame, creating a modern, dynamic feel.

INNOVATION FOR GOOD HEALTH

持續創新 樂享健康



© π $\square$ 1289 A

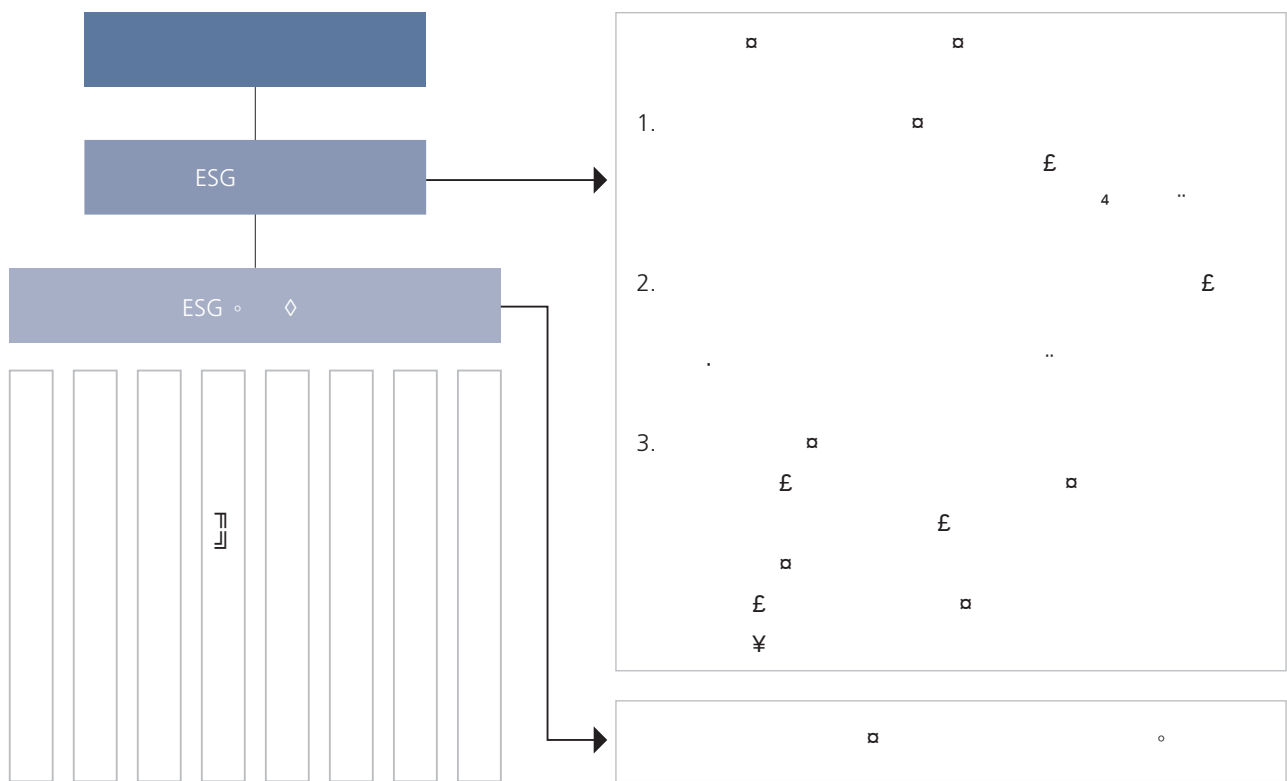
1.1

1.1

[illegible]

1.1.2 ESG

[illegible]



ESG

ESG

ESG ¥ ESG £ ESG £ ¥

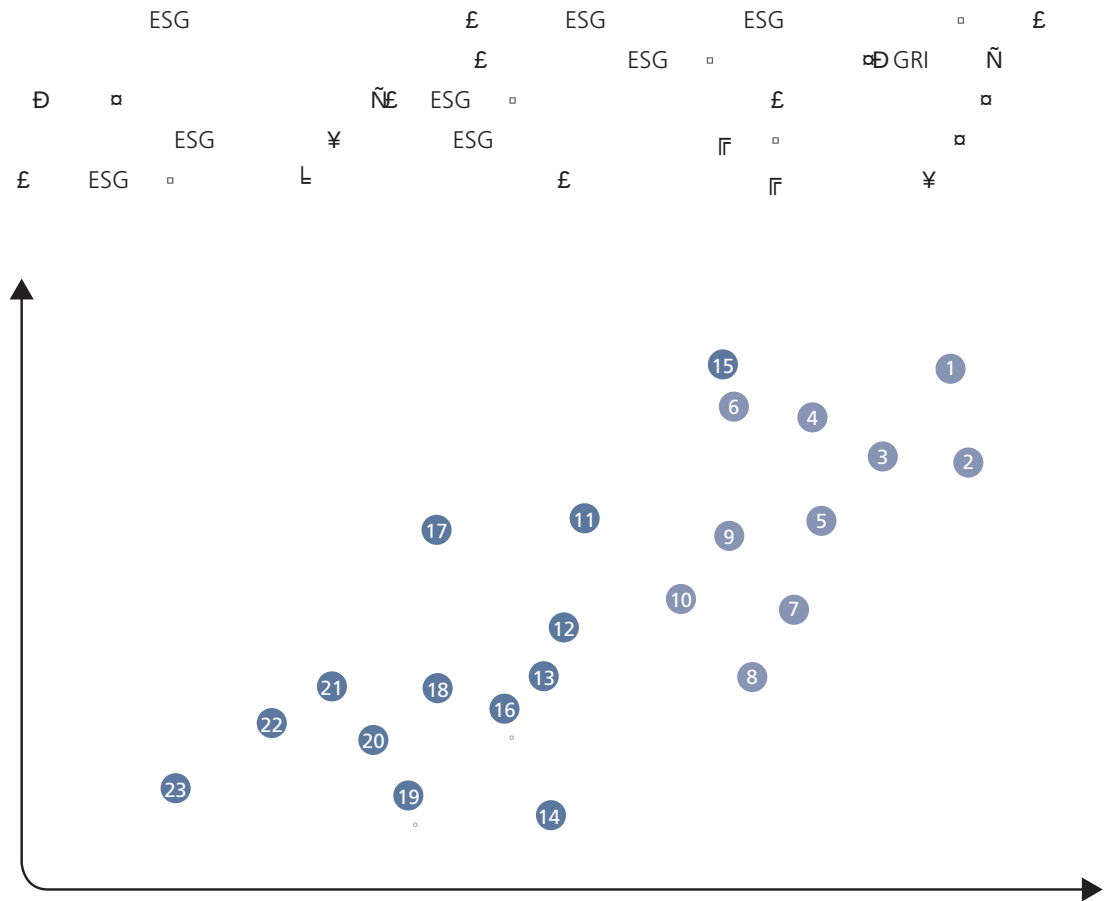
ESG £ ESG £ ¥

1.2

1.2.1

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1.2.2 ESG



1.3





£ £ 30 £ £ £ £ £ £
£ £ £ £ £ £ £ £ £
¥ £ £ £ £ £ £ £ £

2.

Ø □ □ □ Ù £ £
 £ || ¥ . £ GxP¹ £ ||
 £ ¥
 ¥

2.1

2.1.1

Ø || fi □ □ Ù £ °
 £ || ¥ fi £ £ ||
 £ || ¥ £
 £ ¥
 2021 £ £ ° £ £ ||
 || || ¥ £ || 4 || £ ||
 12 31 £ □ □ □ £ 2021
 240 ¥
 ° £ ||
 (SOP) Ñ £ fi £ ||
 À GCP Á £ ..
 ¥
 || Ø Ù ¥ Ð
 Ñ £ . ¥ £ £
 35 □ PCT 26 .. 62 ¥ 186 £ fi

¹ GxP Ø Good x Practice Ù £

£ GMP □ GAP ¥

2.1.2

[illegible]

116

2022 1 £
1 2
fi £
¥

π ₣
(IS) £
¥

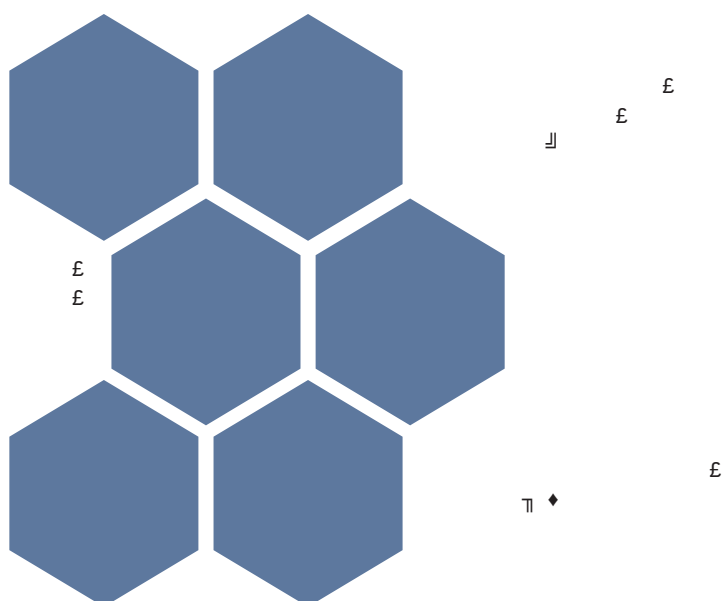
☺ — ®À ☺ ■ Á£
□ £ £ IS

£ ®
fi IS/TSC £

₣ □ IS/TSC £ fi IS

2.2

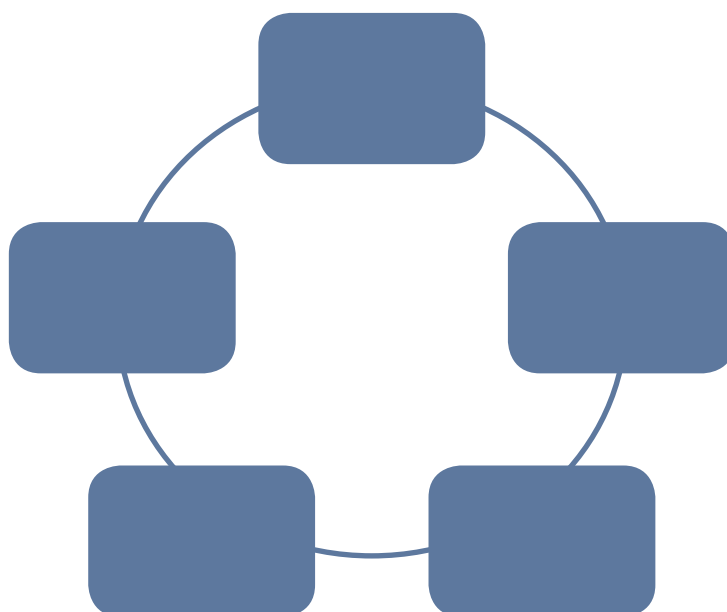
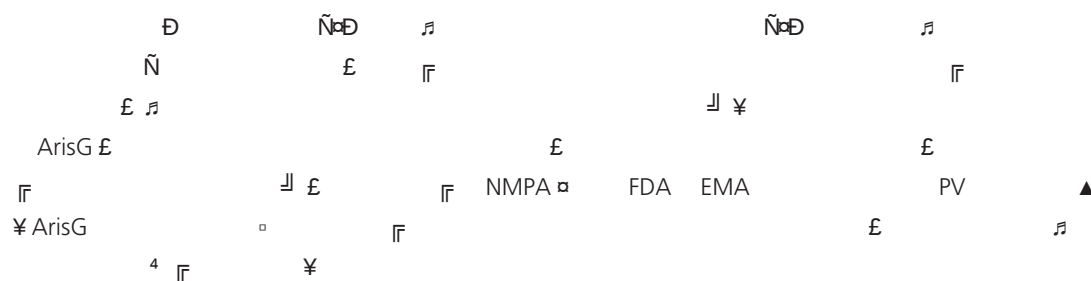
0 2021 2025 2030 2035 2040 2045 2050 2055 2060 2065 2070 2075 2080 2085 2090 2095 2100



2010 GMP (Good Manufacturing Practice of Medical Products) £
 WHO ICHQ9A
 GMP
 2021 12 31 £
 38 40
 FDA EMA European Medicines
 cGMP H -tã `

2.3

2.3.1



[illegible]

2.4

2.4.1

The diagram illustrates the evolution of the 'No' symbol over a decade. It is structured as a grid with columns representing years from 2011 to 2021. The symbols used include 'No', 'fi', '£', '¥', and 'D'. Arrows indicate the progression of time and the transformation of the symbol. For example, 'No' evolves into 'fi' and then '£', while 'D' evolves into '¥' and then '£'. The diagram shows a complex web of relationships and transformations between these symbols over time.

2.4.2

2.4.3

The diagram consists of a grid of symbols. The top row contains: £, D fi, £, N, D fi, £, N. The second row contains: £, £, £, ¥, OA, £, £. The third row contains: £, £, £, ¥, £, £, £. The fourth row contains: £, £, £, ¥, £, £, £. The fifth row contains: £, £, £, ¥, £, £, £. The sixth row contains: £, £, £, ¥, £, £, £. The seventh row contains: £, £, £, ¥, £, £, £. The eighth row contains: £, £, £, ¥, £, £, £. The ninth row contains: £, £, £, ¥, £, £, £. The tenth row contains: £, £, £, ¥, £, £, £.

3.

3.1

[illegible]

3.1.1

[illegible]

3.1.2



fi

£ À Á À □
 □ Á¥ £ £
 £ ⊥ £
 £ ∫ ¥

£ Ø ³ ù £ ° ¶ ¥
 £ £ £ £
 £ fi ¥

π

π .. £ π £
 £ ° ¥

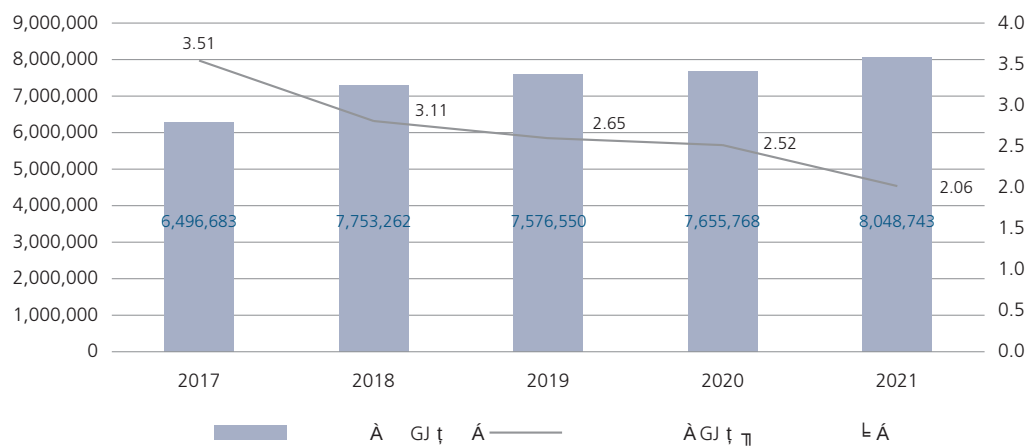
£ ⊥ ¥ .. £

3.1.3

£ ¥

£ £ £ £ £ £ £ £ £ £
 ¶ fi ° ¶ £ £ £ £ £ £ £ £
 ¥ £ ¶ £ £ £ £ £ £ £ £ £
 £ £ £ £ £ £ £ £ £ £

2017-2021



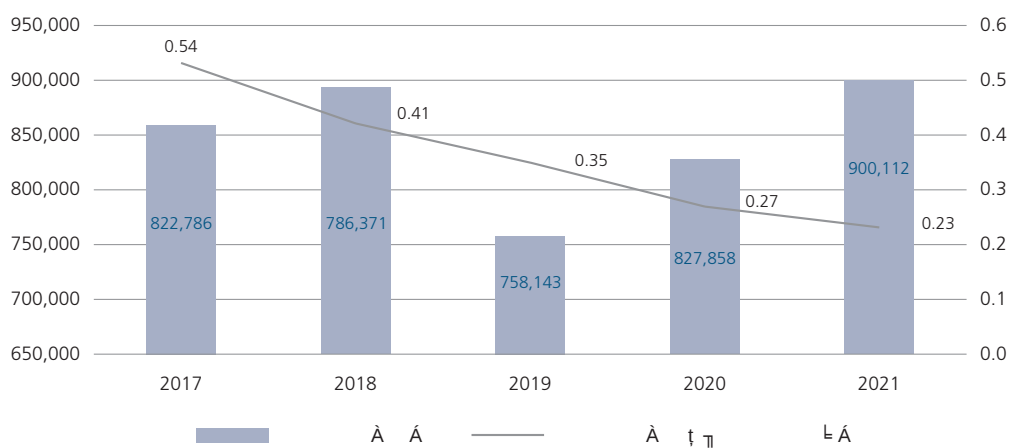
6

7

8

2019	758,143	381,580	376,563	0.35
2020	827,858	225,622	602,236	0.27
2021	900,112	308,755	591,357	0.23

2017-2021



6

7

8

£ 2019	Á	£ 2020	2021	£
¥	¥	¥	¥	¥
¥	¥	¥	¥	¥

3.2

£ fi π Ñ£ fi π Ñ£ fi π
 Ñ £ £ (EHS) Ñ£ EHS
 ¥ £ EHS EHS £ £ £ EHS
 EHS ¥ £ 2021 £ EHS Ñ£ £
 EHS £ π fi £ EHS £ EHS ¥

3.2.1

[illegible]

ISO14001

¥ T



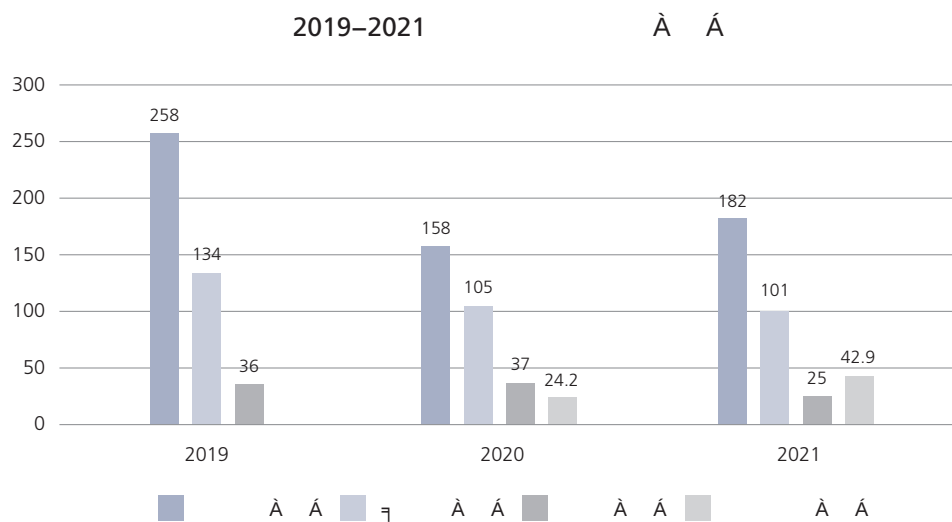
2021 2025

	•	ℓ	©2025	2020	≡	20%
	•	ℓ	©2025	2020	≡	20%
	•	ℓ	©2025	2020	≡	20%
	•	2025 VOCs	100%			
	•	ℓ	©2025	2020	≡	15%
	•	ℓ	(COD)	©2025	2020	≡ 15%
	•	ℓ	©2025	2020	≡	15%
	•	ℓ	⁹	©2025	2019	≡ 10%
	•	ℓ	©2025	2020	≡	15%
	•	ℓ	©2025	2020	≡	10%
	•	ℓ	©2025	2020	≡	15%
	•		©	3		

3.2.2

Đ fi π Ñ Đ fi π Ñ Đ fi π
Ñ £ ¥ £
□ □ ¥

	£	£	£	£	£	£	£
	£	£	(VOCs)	¥ 2021	£	(NOx)	(SO ₂)
	NOx	SO ₂		NHMC	NO _x	¹⁰ SO ₂	
2019	258	134	36	—	—	—	—
2020	158	105	37	24.2	—	—	—
2021	182	101	25	42.9	46.61	25.91	6.45



¹⁰ 2020

£ NOx, SO₂

¥

VOCs									
2021	£	□	□	7	□				
VOCs		£	£	600	£	°		□	
□	▲	£		£	°	£	VOCs		
¥									
		£	1,600				£		
□	VOCs			£	VOCs		□		£
□	£		£	π	£	□			
¥			£	760	π				

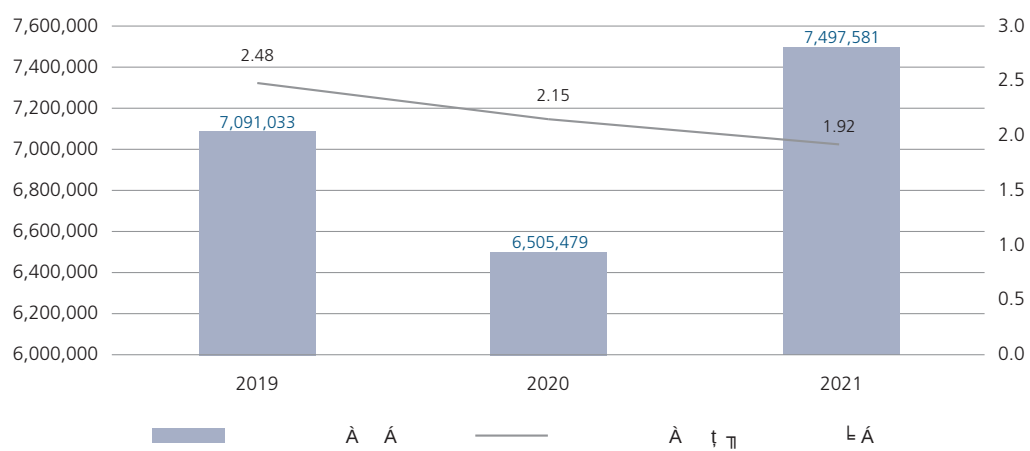


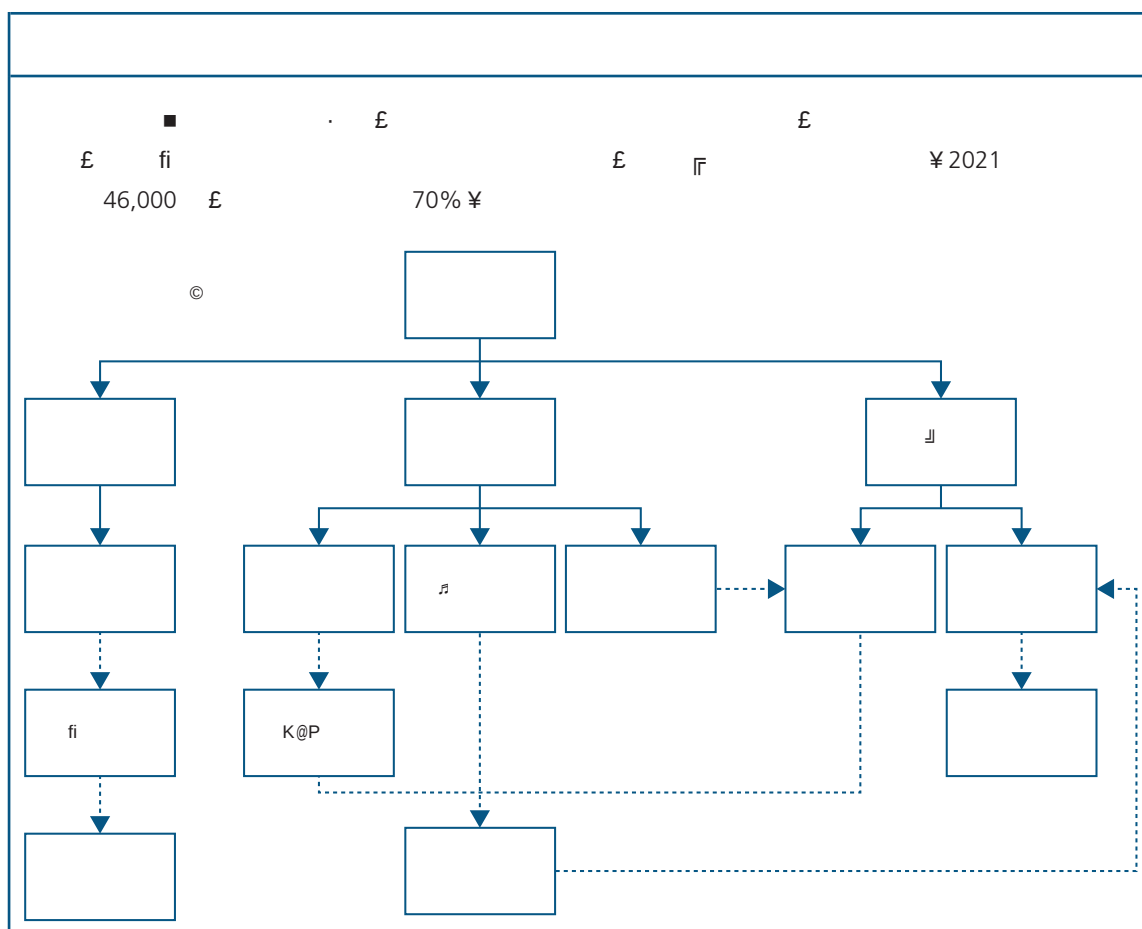
2020 £ □ £ Ø □ ù

£ 10.6% ¥ ¥ £ £ £

2019	7,091,033	2.48	778	0.27	130	0.046
2020	6,505,479	2.15	655	0.22	88.5	0.03
2021	7,497,581	1.92	704	0.18	146	0.038

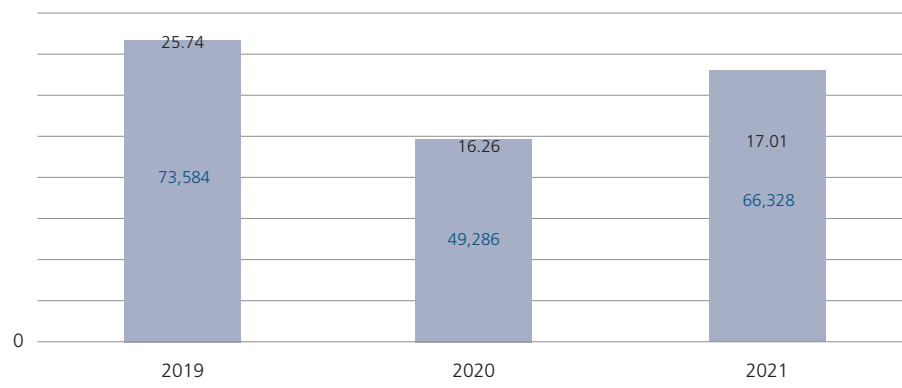
2019–2021

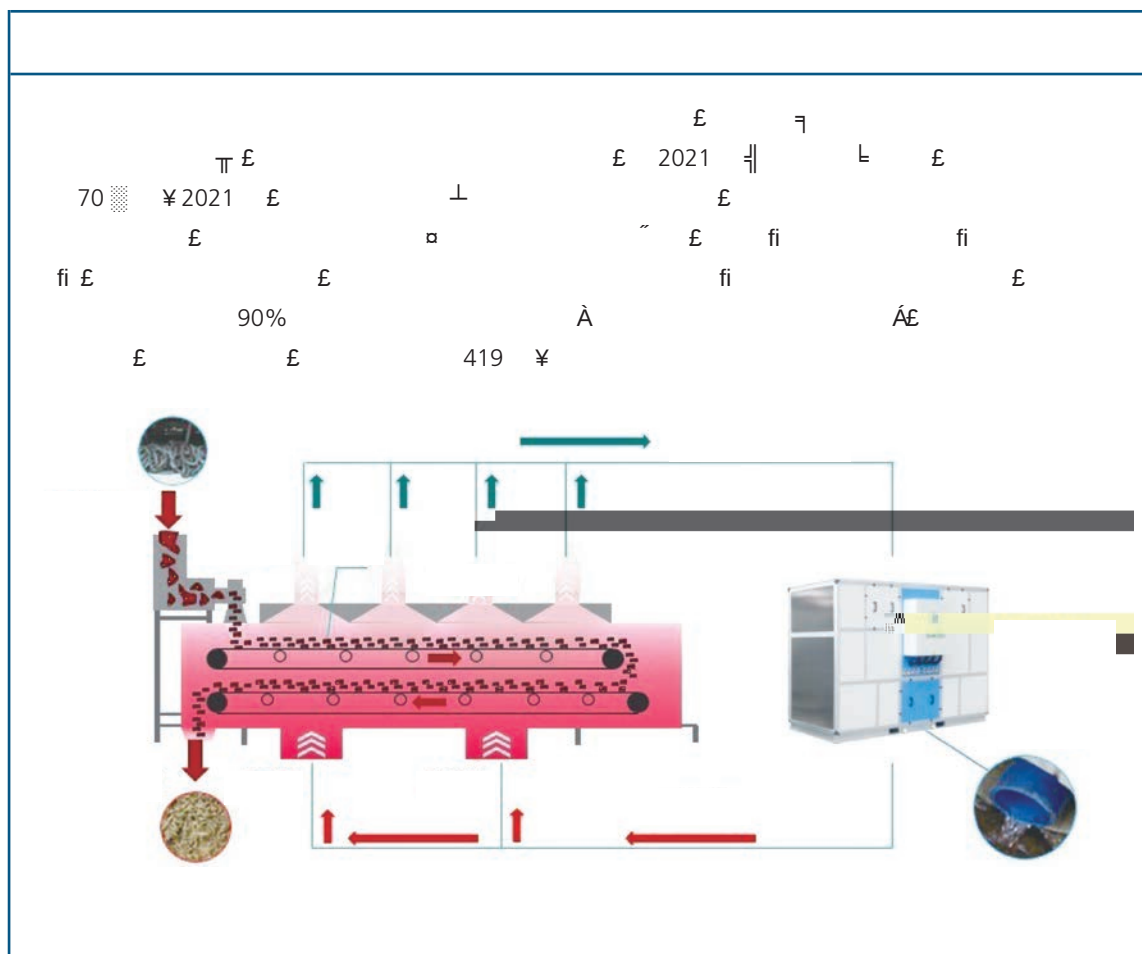




¥ Ø □ £ Û £ □ ± °
 £ 54,173 ± ° £ ¥
 £ 91.5 ¥

2019	73,584	25.74	63,629.20	22.26	4,320.80	1.51
2020	49,286	16.26	37,060.20	12.23	5,914.50	1.95
2021	66,328	17.01	60,374.70	15.48	5,953.70	1.53



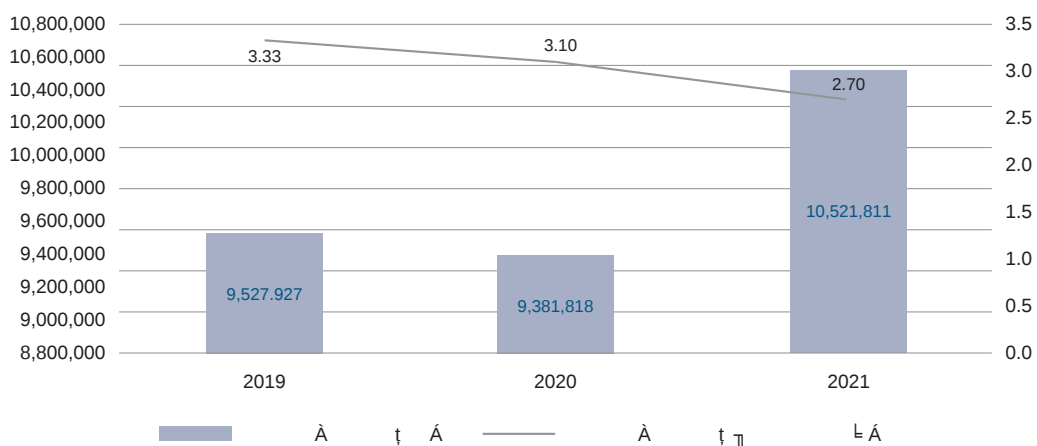


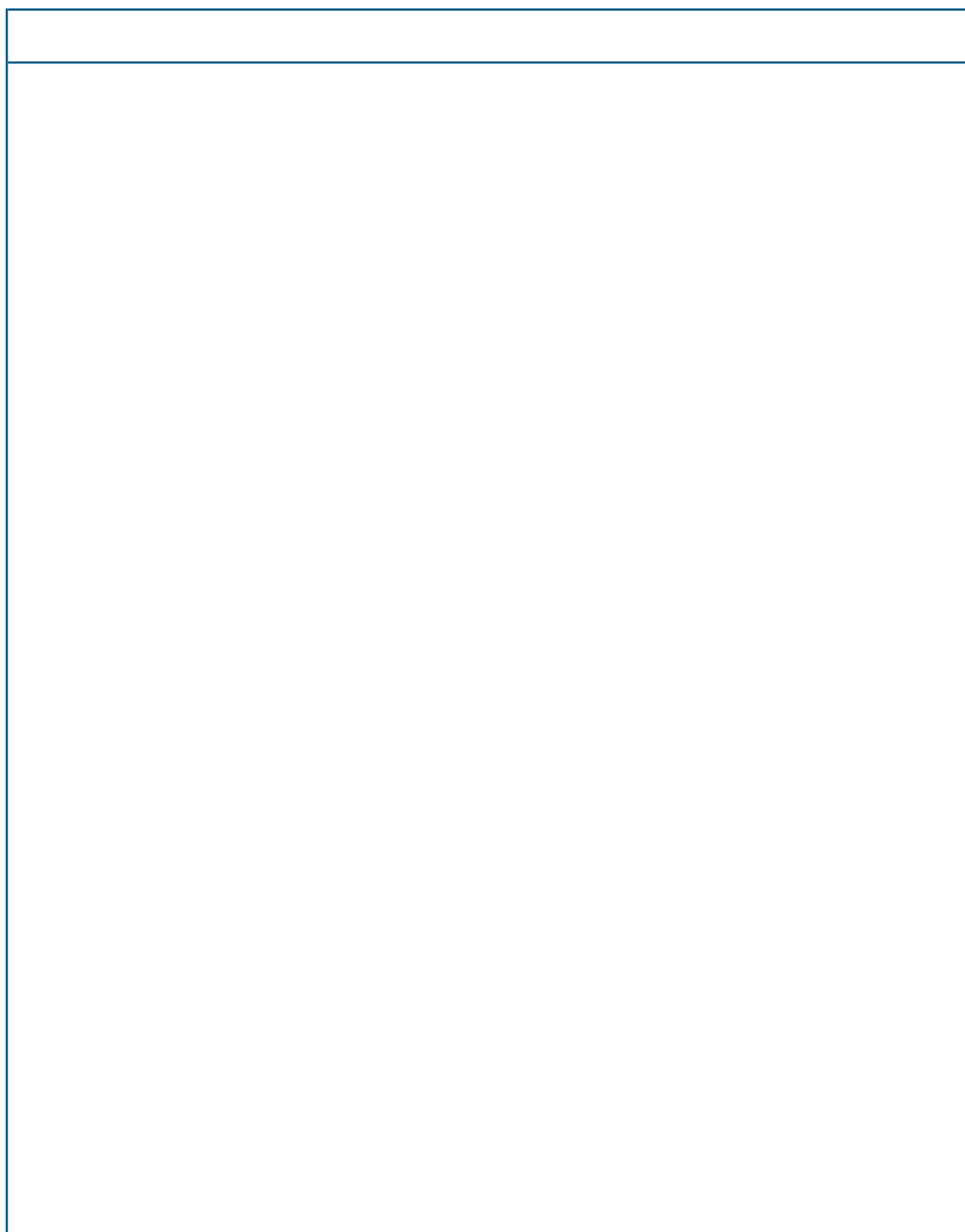
3.2.3

£	£	£	£	£	£	£
303,088	£	2.9%	£	2020	13%	¥

2019	9,527,927	3.33
2020	9,381,818	3.10
2021	10,521,811	2.70

2019-2021





4.

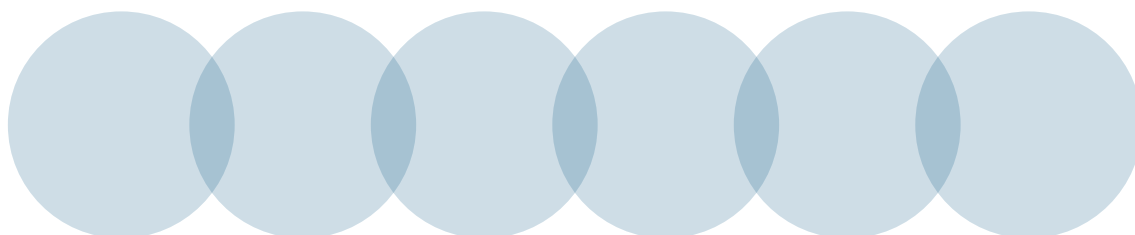
$\perp \neq$ $\emptyset$ $\square$ $\square$ $\dot{\cup}$ ε ε $\mathcal{P}$ $\varepsilon \parallel$ $\cdot$
 $\neq$

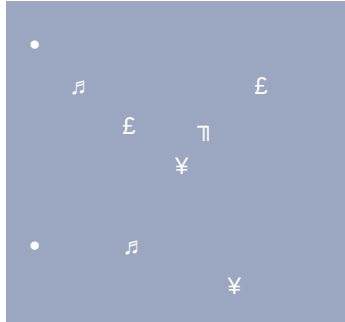
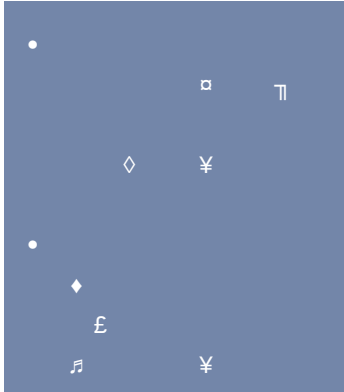
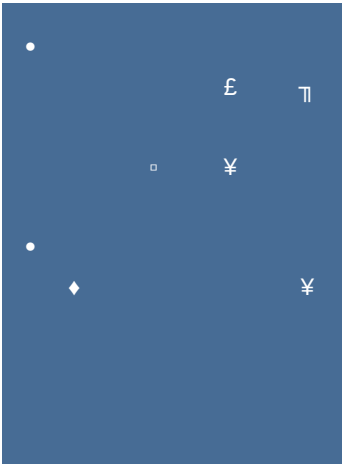
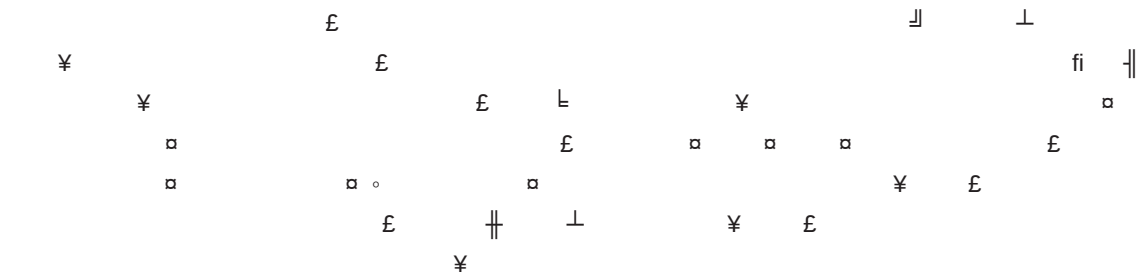
4.1

$\mathbb{P}$ $\mathbb{A}$ $\mathbb{A} \cap \mathbb{D}$ $\mathbb{A}$ $\mathbb{A} \cap \perp$ ε
 $\square$ $\square$ ε $\neq$ $\mathbb{P}$ $\neq$ ε
 $\square$ $\square$ $\square$ $\neq$

4.1.1

$\mathbb{L}$ ε $\neq$ ε $\circ$ ε $\mathbb{P}$ $\neq$
 $\square$ $\neq$ ε $\neq$ $\neq$





¥

¥

¥

¥



2021 12 31 £

£ ©

	68	563	88	9
	50	186	71	3
	155	63	14	4
□	23	16	118	12
	13	47	103	9
	110	269	2	315
	32	47	5	£
	26	69	2	£
π	335	71	19	£

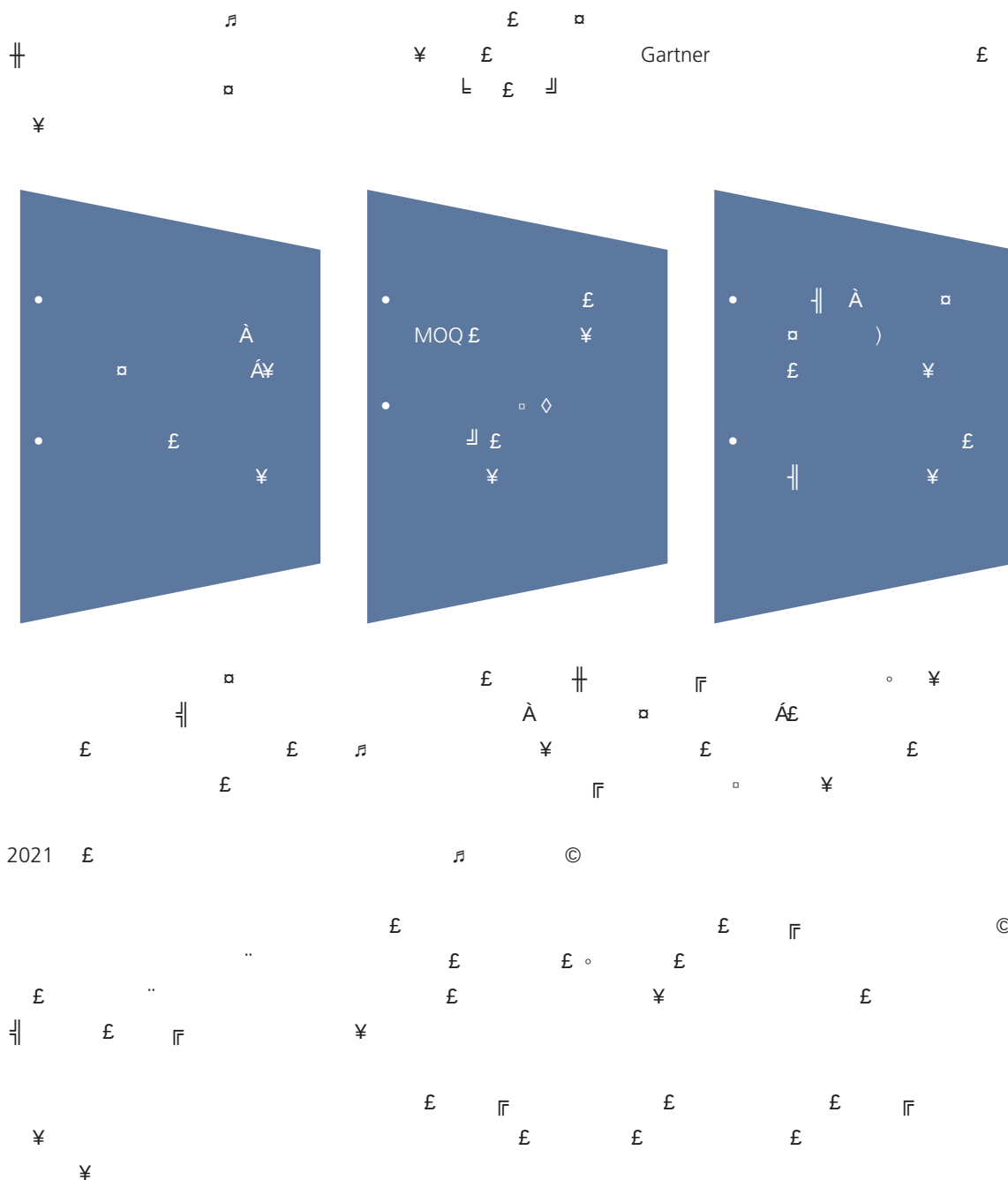
4.1.2

£ £ fi £ 4
£ £ ¥
À A □ B □ C □ D Á £
GMP ¥

A	B	C	D
• GMP ¥ • £ ¥	• GMP ¥ • £ ¥	• GMP ¥ • £ ¥	• GMP ¥ • £ ¥

4.2

4.2.1



4.2.2

ø ù £ ||
· ⊥ ¥ ∟ π ¶
£ £ £ ∩ ∅ □ ù
£ ¶ Ñ£ fi

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- $\pi \square$ $\pi \mathcal{E} \mathcal{N}$ $\pi \circ \mathcal{V}$
- $\pi \mathcal{E} \square \mathcal{V}$

-
- Figure 1 is a 3D scatter plot showing the relationship between the number of children (0, 1, 2, 3) and the number of parents (1, 2, 3). The plot shows a positive correlation between the number of children and the number of parents. The data points are represented by different symbols: solid circles for 0 children, open circles for 1 child, solid squares for 2 children, and open squares for 3 children. The axes are labeled 'Number of children' and 'Number of parents'.

- fi £ ¥
- ° □ □ ° ¥
- £ ¥ À EHS&Q) £

Downloaded from <http://ajph.org/> at University of California, San Diego on June 11, 2015

- • • • •

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- $\bullet$

fi £ || ¶ ♪ £ £
 ¥ ♪ £ fi ♪ £
 £ || ¥ £ fi £ ¶ 126 ¥

4.2.3

£ 7,193

Diagram illustrating a 3x3 grid of numbered circles (01 through 09) arranged in three rows and three columns. The circles are numbered 01 through 09, with the last cell in the third row being empty.

2021 12 31 £ 411 ¥

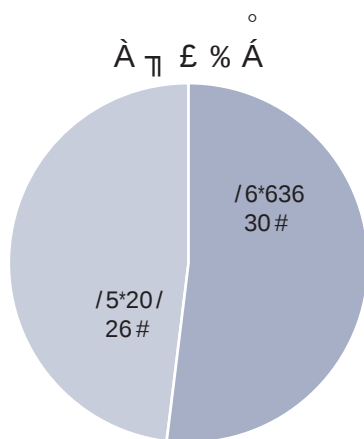
[illegible]

5.1.1

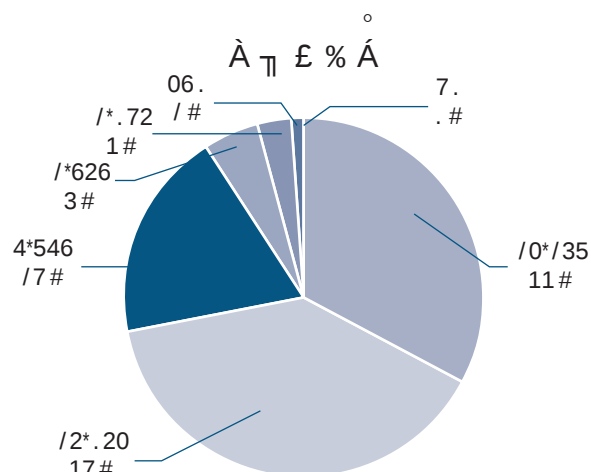
A word cloud of various currency symbols including £, ¥, \$, €, and others.

71 ◆ ¥

2021	12	31	£	°	36,279	£	2020	12.47%	¥
------	----	----	---	---	--------	---	------	--------	---



Response	Percentage
Yes	55%
No	45%



/4-0.
 0.-1.
 1.-2.

2.-3.
 3.-33
 33-4.

4.
 II

按僱傭類型劃分員工總數
(人, %)

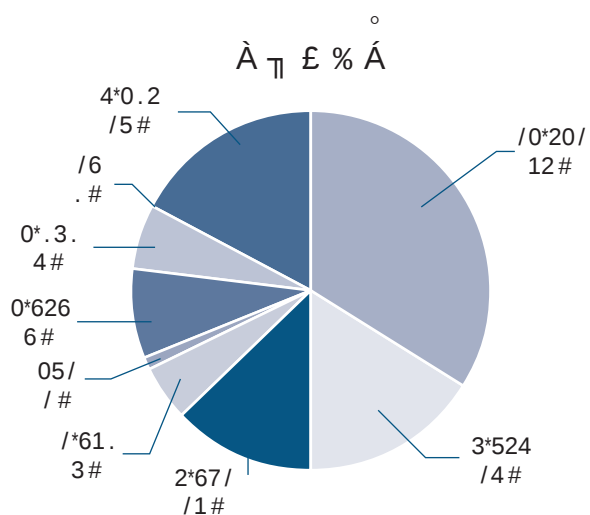


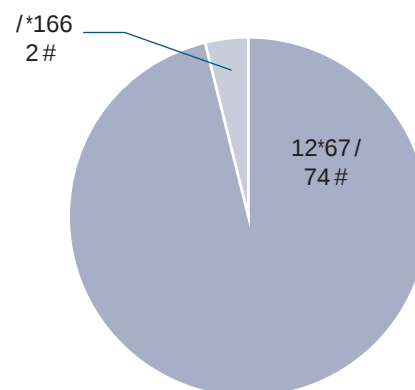
Figure 6

Figure 6 displays three bar charts showing the percentage of respondents who answered "Yes" or "No" to various questions related to their financial situation. The legend indicates that dark blue bars represent "fi" (financially independent) and light blue bars represent "fi" (financially dependent).

The first chart shows the percentage of respondents who answered "Yes" or "No" to the question: "Do you have enough money to cover your needs?"

The second chart shows the percentage of respondents who answered "Yes" or "No" to the question: "Do you have enough money to cover your needs?"

The third chart shows the percentage of respondents who answered "Yes" or "No" to the question: "Do you have enough money to cover your needs?"



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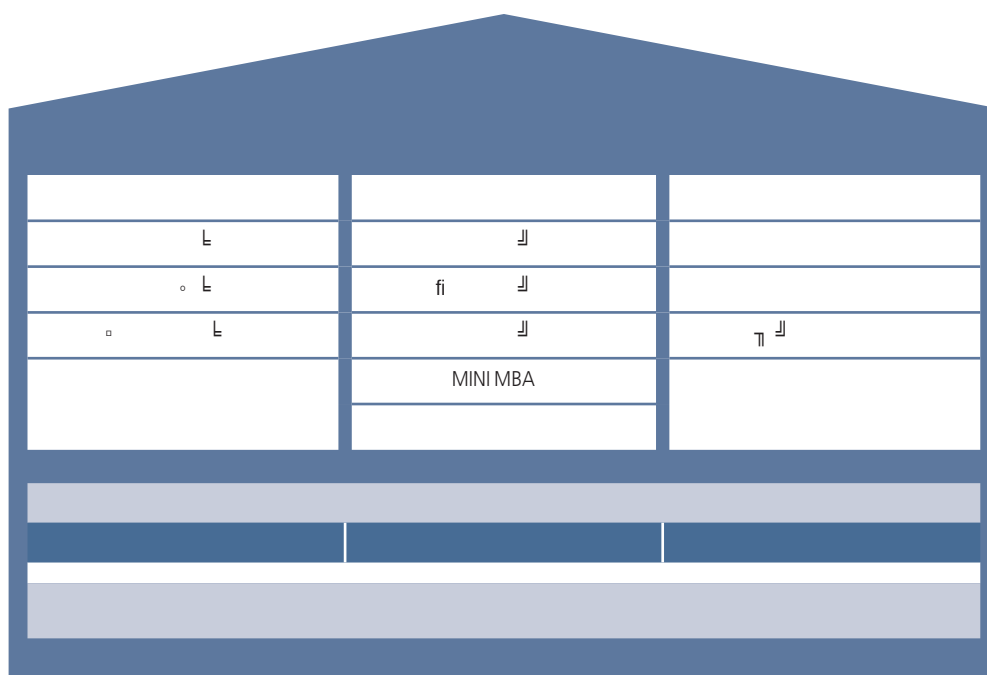
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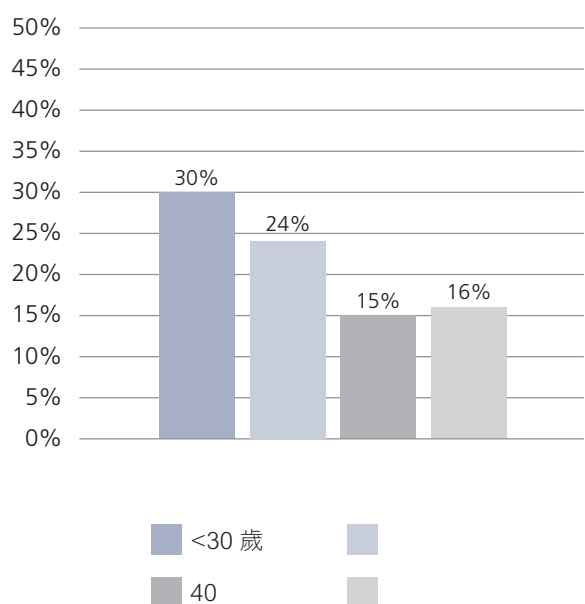
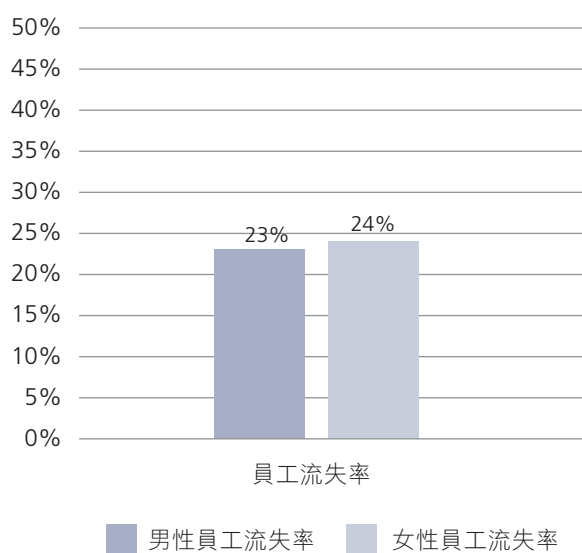
2021

			837
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°		%	58%
°		%	53%
— °		%	47%
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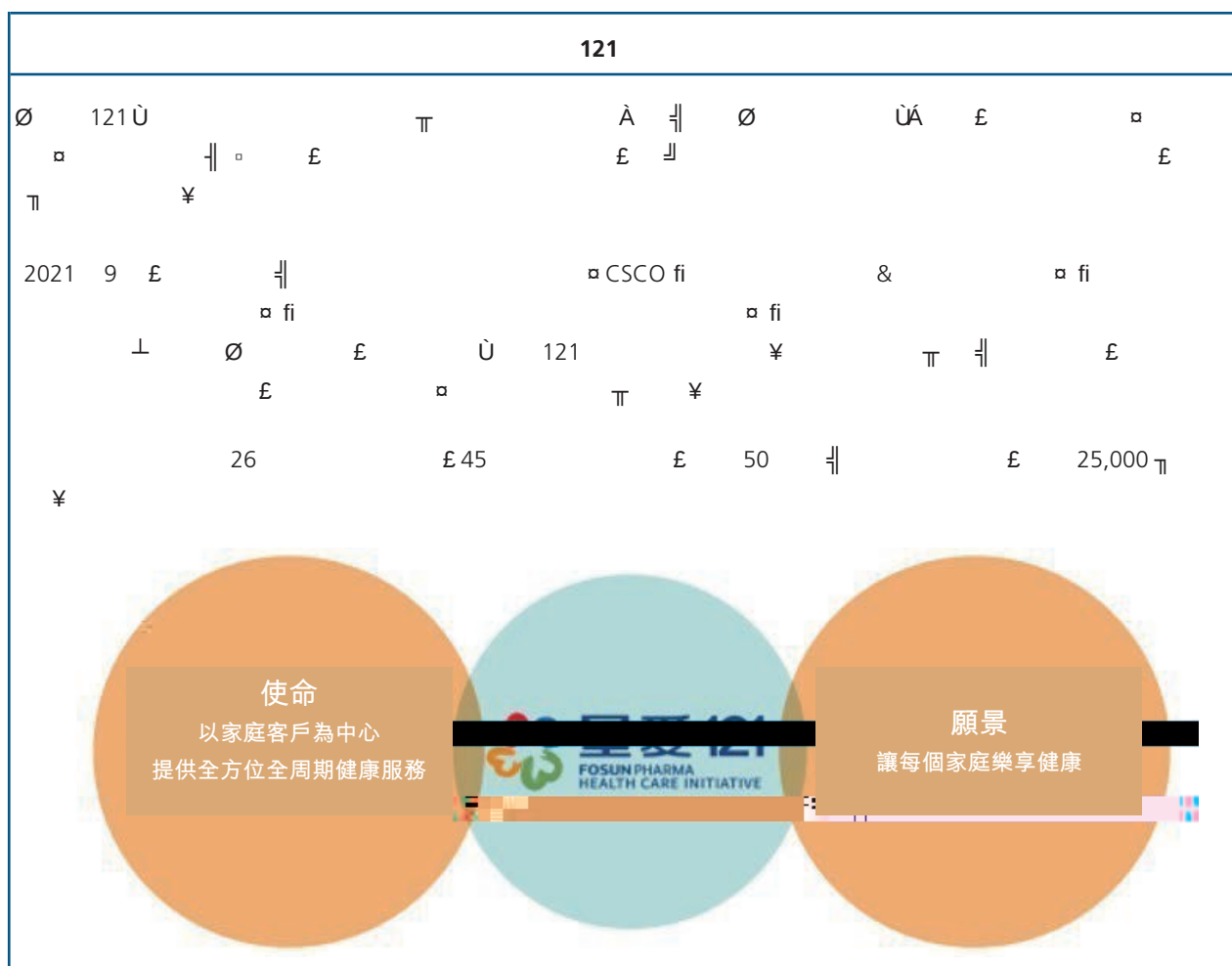


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